# **Assembly Procedure**

- 1. Slide crimp sleeve onto cable
- 2. Strip cable



- 1. Slide centre contact onto cable conductor up to cable dielectric
- 2. Ensure that the conductor is visible through
- the Contact inspection hole.

  3. Crimp the centre contact using appropriate sized crimping tool



1. Fan the braid out



Slide the cable into the connector and push home until the centre contact "CLICKS" into place



### **Electrical Specification**

75 Ohm Impedance: 0 - 2 Ghz Frequency:

Dielectric W/V: 1000 V rms max 1000 M-Ohm min Insulation res:

### **Mechanical Specification**

Centre contact retention Axial Force: 10N

Cable Retention: 150N min

500 Mating cycles:

## **Environmental Specification**

Operating Temp: -45 to +85 Deg C

**Tooling** 

SQ 1.07 mm A/F Centre Contact: Crimp Sleeve: HEX 4.52 mm A/F

- 1. Slide the crimp sleeve over the braid
- 2. Crimp the crimp sleeve using the appropriate sized crimp tool (trim excess braid if necessary)

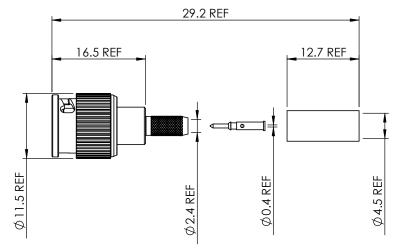


DO NOT SCALE DRAWING

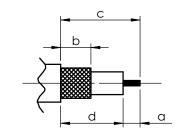


**DATA SHEET** 

SHEET 1 OF 1



#### STRIPPING DIMENSIONS



a = 4.0 mm

b = 8.0 mm

c = 16.0 mm

d = 12.0 mm

								6	OUTER BODY	BRASS	NICKEL
	COAX CONNECTORS LTD 6-8 COLNE ROAD, TWICKENHAM, MIDDLESEX. TW1 4JR		REVISION AA		DIMENSIONS ARE IN MILLIMETERS		5	GASKET	SILICONE RUBBER	N/A	
; <u>   O   A   X </u>			A00	A4	NAME	SIGNATURE	DATE	4	CRIMP SLEEVE	BRASS	NICKEL
				DRAWN	GE		07/09/2009		TNICHHATOR	DTEE	N1/A
	<b>Description</b> 75 Ohm MINI-BNC F			CHK'D	IG		07/09/2009	3	INSULATOR	PTFE	N/A
			PLUG BT3002	APPV'D				2	CENTRE CONTACT	BRASS	GOLD
	Part Number	63-005-B6-BD		THE INFORMATION IS GIVEN AS AN INDICATION ONLY AND IS SUBJECT TO CHANGE WITHOUT NOTICE. IN THE CONTINUAL GOAL TO IMPROVE OUR PRODUCTS, WE RESERVE THE RIGHT TO MAKE ANY MODIFICATIONS NECESSARY WITHOUTPRIOR NOTICE.			NOTICE. IN R PRODUCTS,	1	BODY	BRASS	NICKEL
	Part Number							ITEM	DESCRIPTION	MATERIAL	PLATING